T7

Rider-Scrubber

Parts Manual

Hygenic® Fully Cleanable Tanks

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North America / International / Japan

www.tennantco.com
### HOW TO ORDER PARTS - See diagram above

Only use TENNANT Company supplied or equivalent parts. Parts and supplies may be ordered online, by phone, by fax or by mail.

Follow the steps below to ensure prompt delivery.

1. **(A)** Identify the machine model.
2. **(B)** Identify the machine serial number from the data label.
3. **(C)** Ensure the proper serial number is used from the parts list.
4. Identify the part number and quantity.
   Do not order by page or reference numbers.
5. Provide your name, company name, customer ID number, billing and shipping address, phone number and purchase order number.
6. Provide detail shipping instructions.

   (D) ▼ - identifies an assembly
   ▲ - identifies parts included in assembly

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#### Parts List

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**Please fill out at time of installation for future reference.**

- Model No. -
- Serial No. -
- Machine Options -
- Sales Rep. -
- Sales Rep. phone no. -
- Customer ID Number -
- Installation Date -
### General Recommended Maintenance Items

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2 Serial number (10346425- )
3 Serial number (00000000- 10403818)
4 Serial number (10403819- )
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1 Serial number (10419534-10449321)

2 Serial number (10449322- )
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Fig. 1 - Replacement Brushes, 650 mm (26 in)
### Fig. 1 - Replacement Brushes, 650 mm (26 in)

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## Fig. 2 - Replacement Brushes, 800 mm (32 in)

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Fig. 3 - Main Frame Group, Disk Scrub Head
### Fig. 3 - Main Frame Group, Disk Scrub Head

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<td>Clamp, Cable, Stl, 0.50d [Insulated]</td>
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<td>Clamp, Cable, Stl, 0.56D X 0.38W, 1H</td>
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<tr>
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<td>Screw, Hex, M6 X 1.0 X 20, Ss</td>
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</tr>
<tr>
<td>14</td>
<td>01684</td>
<td>Washer, Flat, 0.25 Ss</td>
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<td>Nut, Hex, Lock, M6 X 1.0, Ss, NI</td>
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<td>16</td>
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<td>Horn, 12-48vdc</td>
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Serial number (0000000-10441902)

Serial number (10441903-)

Serial number (0000000-10518138)

Serial number (10518139-)
Fig. 4 - Main Frame Group, Cylindrical Scrub Head, 700 mm (28 in) (S/N 10448499- )
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<th>Qty.</th>
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<tbody>
<tr>
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<td>1054035</td>
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</tr>
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<td>2</td>
<td>1025354</td>
<td>Plate, Mtg, Horn</td>
<td>1</td>
</tr>
<tr>
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<td>1034731</td>
<td>Screw, Hex, M6 X 1.00 X 16, Sems, Ss</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>1072816</td>
<td>Screw, Hex, M8 X 1.25 X 30, Ss, Sems</td>
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</tr>
<tr>
<td>5</td>
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</tr>
<tr>
<td>6</td>
<td>71579</td>
<td>Strap, Static,.19 1.1w 25.0l W/ Grommet</td>
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</tr>
<tr>
<td>7</td>
<td>1038560</td>
<td>Tire Assy, Solid, 250mmx80mm, 25mm Id</td>
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</tr>
<tr>
<td>8</td>
<td>09005</td>
<td>Ring, Retaining, Ext, 1.00D, Basic</td>
<td>2</td>
</tr>
<tr>
<td>9</td>
<td>1016957</td>
<td>Cap, Vyl, 70mm Id X 25mm L</td>
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</tr>
<tr>
<td>10</td>
<td>49263</td>
<td>Tie, Cable, Nyl, 11.4l .19w 3.0 Max D</td>
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<tr>
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<td>Clamp, Cable, Stl, 0.50d [Insulated]</td>
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</tr>
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<td>26395-1</td>
<td>Clamp, Cable, Stl, 0.56D X 0.38W, 1H</td>
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<tr>
<td>12</td>
<td>08716</td>
<td>Screw, Hex, M6 X 1.0 X 20, Ss</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>01684</td>
<td>Washer, Flat, 0.25 Ss</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>08712</td>
<td>Nut, Hex, Lock, M6 X 1.0, Ss, Nl</td>
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<td>15</td>
<td>1018505</td>
<td>Horn, 12-48vdc</td>
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- Serial number (10448499-)
- Serial number (00000000-10518138)
- Serial number (10518139-)
- Serial number (10518139-)
Fig. 5 - Main Frame Group, Cylindrical Scrub Head, 800 mm (32 in) (S/N 10448499- )
### Table of Parts

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<th>Qty.</th>
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</tr>
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<td>41619</td>
<td>Washer, Flat, 0.56b 1.38d .11, Ss</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>1034731</td>
<td>Screw, Hex, M6 X 1.00 X 16, Sem, Ss</td>
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<tr>
<td>4</td>
<td>1072816</td>
<td>Screw, Hex, M8 X 1.25 X 30, Ss, SemS</td>
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<tr>
<td>5</td>
<td>10632-13</td>
<td>Grommet, Rbr, 1.50id, F/ 1.8h, .19matl</td>
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</tr>
<tr>
<td>6</td>
<td>71579</td>
<td>Strap, Static, .19 1.1w 25.0l W/ Grommet</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>1038560</td>
<td>Tire Assy, Solid, 250mmx80mm, 25mm Id</td>
<td>2</td>
</tr>
<tr>
<td>8</td>
<td>09005</td>
<td>Ring, Retaining, Ext, 1.00D, Basic</td>
<td>2</td>
</tr>
<tr>
<td>9</td>
<td>1016957</td>
<td>Cap, Vyl, 70mm Id X 25mm L</td>
<td>2</td>
</tr>
<tr>
<td>10</td>
<td>49263</td>
<td>Tie, Cable, Nyl, 11.4l .19w 3.0 Max D</td>
<td>4</td>
</tr>
<tr>
<td>11</td>
<td>140300</td>
<td>Clamp, Cable, Stl, 0.50d [Insulated]</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>26395-1</td>
<td>Clamp, Cable, Stl, 0.56D X 0.38W, 1H</td>
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</tr>
<tr>
<td>12</td>
<td>08716</td>
<td>Screw, Hex, M6 X 1.0 X 20, Ss</td>
<td>1</td>
</tr>
<tr>
<td>13</td>
<td>01684</td>
<td>Washer, Flat, 0.25 Ss</td>
<td>1</td>
</tr>
<tr>
<td>14</td>
<td>08712</td>
<td>Nut, Hex, Lock, M6 X 1.0, Ss, Nl</td>
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<tr>
<td>15</td>
<td>1018505</td>
<td>Horn, 12- 48vdc</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>1025354</td>
<td>Plate, Mtg, Horn</td>
<td>1</td>
</tr>
<tr>
<td>17</td>
<td>51528</td>
<td>Pin, Clevis, 0.50d X 4.00l</td>
<td>2</td>
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<tr>
<td>18</td>
<td>222178</td>
<td>Roller, Pyu, 1.88d 0.53b 3.05l (800cyl. Scrubhead)</td>
<td>2</td>
</tr>
<tr>
<td>19</td>
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<td>Nut, Hex, Lock, M6 X 1.00, Ss, Nl</td>
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<tr>
<td>20</td>
<td>08346</td>
<td>Pin, Cotter, .125 X 0.75</td>
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<tr>
<td>21</td>
<td>1033355</td>
<td>Bracket, Guard, Lh (800cyl. Scrubhead)</td>
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<tr>
<td>22</td>
<td>1032971</td>
<td>Bracket, Guard, Rh (800cyl. Scrubhead)</td>
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<td>23</td>
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<td>Screw, Hex, M6 X 1.0 X 20, Ss</td>
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<td>24</td>
<td>01684</td>
<td>Washer, Flat, 0.25, Ss</td>
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</tbody>
</table>

\(\text{Serial number (10448499- )}\)
\(\text{Serial number (00000000- 10518138)}\)
\(\text{Serial number (10518139- )}\)
Fig. 6 - Main Frame Group, Cylindrical Scrub Head (S/N 00000000-10448498)
### Fig. 6 - Main Frame Group, Cylindrical Scrub Head (S/N 00000000-10448498)

<table>
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<th>Part No.</th>
<th>Description</th>
<th>Qty.</th>
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</thead>
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<tr>
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<td>Stabilizer Wldt (700cyl. Scrubhead) (Replaced By 1054035)</td>
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<td>Screw, Hex, M8 X 1.25 X 20, Ss</td>
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</tr>
<tr>
<td>4</td>
<td>01685</td>
<td>Washer, Flat, 0.31 Ss</td>
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</tr>
<tr>
<td>5</td>
<td>10632-13</td>
<td>Grommet, Rbr, 1.50id, F/ 1.8h, .19matl</td>
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<tr>
<td>6</td>
<td>71579</td>
<td>Strap, Static, .19 1.1w 25.0l W/ Grommet</td>
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<tr>
<td>7</td>
<td>1038560</td>
<td>Tire Assy, Solid, 250mmx80mm, 25mm Id</td>
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<td>8</td>
<td>09005</td>
<td>Ring, Retaining, Ext, 1.00D, Basic</td>
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<td>9</td>
<td>1016957</td>
<td>Cap, Vyl, 70mm Id X 25mm L</td>
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<td>49263</td>
<td>Tie, Cable, Nyl, 11.4l .19w 3.0 Max D</td>
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<tr>
<td>11</td>
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<td>Clamp, Cable, Stl, 0.56D X 0.38W, 1H</td>
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<td>Screw, Hex, M6 X 1.0 X 20, Ss</td>
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<td>Washer, Flat, 0.25 Ss</td>
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<td>Nut, Hex, Lock, M6 X 1.0, Ss, NI</td>
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<td>Horn, 12-48vdc</td>
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<td>Plate, Mtg, Horn</td>
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<td>Bracket, Guard, Lh (800cyl. Scrubhead)</td>
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<tr>
<td>22</td>
<td>1032971</td>
<td>Bracket, Guard, Rh (800cyl. Scrubhead)</td>
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<td>08716</td>
<td>Screw, Hex, M6 X 1.0 X 20, Ss (800cyl. Scrubhead)</td>
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<tr>
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<td>Washer, Flat, 0.25, Ss (800cyl. Scrubhead)</td>
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<td>Roller, Pyu, 1.88d 0.53b 3.05l (800cyl. Scrubhead)</td>
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<tr>
<td>27</td>
<td>51528</td>
<td>Pin, Clevis, 0.50d X 4.00l (800cyl. Scrubhead)</td>
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<tr>
<td>28</td>
<td>41619</td>
<td>Washer, Flat, 0.56b 1.38d .11, Ss (800cyl. Scrubhead)</td>
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<td>29</td>
<td>08346</td>
<td>Pin, Cotter, .125 X 0.75 (800cyl. Scrubhead)</td>
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</table>

Serial number (00000000-10448498)
Fig. 7 - Seat Group
### Fig. 7 - Seat Group

<table>
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<th>Part No.</th>
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<th>Qty.</th>
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<td>Holder Kit, Cup, Assy [T7]</td>
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<td>1025867</td>
<td>Holder, Cup, Blk [T7]</td>
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<td>22</td>
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<td>Washer, Flat, 0.31 Ss</td>
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<td>Nut, Hex, Lock, M8 X 1.25, Ni, Ss</td>
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<td>223330</td>
<td>Harness, Switch, Seat</td>
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<td>Harness, Seat, [ T7/Ssr ]</td>
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<td>Washer, Flat, 0.321b 1.00d .12, Ss</td>
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* Serial number (00000000-10236151)
* Serial number (10236152-)
* Serial number (00000000-10226853)
* Serial number (10226854-10382115)
* Serial number (10382116-)
* Serial number (00000000-10400496)
* Serial number (10400497-10611439)
* Serial number (10611440-)

**Note:** The serial numbers indicated correspond to different product ranges or models, with each range having a distinct set of numbers. The specific range applicable to this list of parts would depend on the model or series of the vehicle or equipment in question.
### Fig. 7 - Seat Group

<table>
<thead>
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<th>Ref.</th>
<th>Part No.</th>
<th>Description</th>
<th>Qty.</th>
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<tr>
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<td>1035037</td>
<td>Box, Holder, Cl [T7 Fast] (Teal)</td>
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<tr>
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<td>Box, Holder, Trimmed [Fast] (Gray)</td>
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<td>1016553</td>
<td>Seal, Rbr</td>
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<tr>
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<td>1048955</td>
<td>[7] Switch, Seat, No [Delta 6440-04]</td>
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</tr>
<tr>
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<td>[7] Screw, Pan, Phl, .31-18 X 1.00, G2</td>
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<td>76956</td>
<td>[8] Screw, Hex, .31-18 X 1.25, G5</td>
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<td>Spacer, Rnd, .38b .88d .38l</td>
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<td>1046428</td>
<td>Seal, Afmkt, Rbr, Clsd, Adh, 02ft (ec-H2O Model)</td>
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1. Serial number (00000000-10236151)
2. Serial number (10236152-)
3. Serial number (00000000-10226853)
4. Serial number (10226854-10382115)
5. Serial number (10382116-)
6. Serial number (00000000-10400496)
7. Serial number (10400497-10611439)
8. Serial number (10611440-)
Fig. 8 - Steering Group
### Fig. 8 - Steering Group

<table>
<thead>
<tr>
<th>Ref.</th>
<th>Part No.</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1072829</td>
<td>Support Wldt, Steering</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>04417</td>
<td>Screw, Hex, M10 X 1.5 X 60, Ss</td>
<td>4</td>
</tr>
<tr>
<td>3</td>
<td>01686</td>
<td>Washer, Flat, 0.44b 1.00 .08, Ss</td>
<td>4</td>
</tr>
<tr>
<td>4</td>
<td>69234</td>
<td>Clamp, Cable, Stl 1.00d X 0.62w, 1h</td>
<td>3</td>
</tr>
<tr>
<td>5</td>
<td>39349</td>
<td>Washer, Flat, 0.31 Sae</td>
<td>3</td>
</tr>
<tr>
<td>6</td>
<td>08709</td>
<td>Nut, Hex, Lock, M8 X 1.25, Nl</td>
<td>3</td>
</tr>
<tr>
<td>7</td>
<td>1040295</td>
<td>Joint, U, 0.75id</td>
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</tr>
<tr>
<td>8</td>
<td>46820</td>
<td>Screw, Set, .31-18 X 0.38, Nl</td>
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</tr>
<tr>
<td>9</td>
<td>00912</td>
<td>Key, Sq, 0.19 X 0.19, 1.00I</td>
<td>1</td>
</tr>
<tr>
<td>10</td>
<td>223065</td>
<td>Bearing, Flng, 2-Hole, 0.75b [Nyl]</td>
<td>1</td>
</tr>
<tr>
<td>11</td>
<td>09740</td>
<td>Screw, Hex, M8 X 1.25 X 20, Ss</td>
<td>2</td>
</tr>
<tr>
<td>12</td>
<td>1013164</td>
<td>Shaft, Steering, Wheel</td>
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<tr>
<td>13</td>
<td>1012002</td>
<td>Wheel, Steering, 300mm</td>
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<tr>
<td>14</td>
<td>1019706</td>
<td>Cap, Steering Wheel</td>
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</tr>
<tr>
<td>15</td>
<td>1014328</td>
<td>Key, Sq, 05mm X 05mm, 25I</td>
<td>1</td>
</tr>
<tr>
<td>16</td>
<td>64154</td>
<td>Washer, Flat, 0.53b 1.12d .11, Stl, Pl</td>
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<tr>
<td>17</td>
<td>08711</td>
<td>Nut, Hex, Lock, M12 X 1.75,Nl</td>
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<tr>
<td>18</td>
<td>1012437</td>
<td>Bellows, Shaft, Steering</td>
<td>1</td>
</tr>
<tr>
<td>19</td>
<td>41142</td>
<td>Washer, Lock, Int- ext, 0.38</td>
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### Fig. 9 - Instrument Panel Group

<table>
<thead>
<tr>
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<th>Description</th>
<th>Qty.</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>1012068</td>
<td>Panel, Instmt, Lh</td>
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<tr>
<td>1</td>
<td>1050592</td>
<td>Panel, Instmt, Lh [Ec-H2o]</td>
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<tr>
<td>2</td>
<td>1012197</td>
<td>Cover, Panl, Instmt</td>
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</tr>
<tr>
<td>3</td>
<td>1011952</td>
<td>Block, Pivot, Cover</td>
<td>2</td>
</tr>
<tr>
<td>4</td>
<td>1052607</td>
<td>Gasket, Panl, Instmt, Lh, .13, Foam, Adh</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>1046313</td>
<td>Panel, Instmt, Rh</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>9004968</td>
<td>Switch Kit, Key, [T7/Ssr/R14/Strv Rdr]</td>
<td>1</td>
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<tr>
<td>6</td>
<td>1014080</td>
<td>Gasket, Panl, Instmt, Rh</td>
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<td>7</td>
<td>72969</td>
<td>Rivet, Plstc, .181d X 0.720</td>
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<td>8</td>
<td>1011402</td>
<td>Switch, Key</td>
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<td>9</td>
<td>1017696</td>
<td>Key Set, Replmt [F/ Keyswitch 1011402]</td>
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<tr>
<td>8</td>
<td>9004968</td>
<td>Switch Kit, Key, [T7/Ssr/R14/Strv Rdr]</td>
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<tr>
<td>9</td>
<td>361144</td>
<td>Key, Ignition</td>
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<tr>
<td>10</td>
<td>1072040</td>
<td>Switch, Rocker, Spst, Paddle</td>
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<tr>
<td>11</td>
<td>1011735</td>
<td>Switch, Safety, Shutoff</td>
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<tr>
<td>12</td>
<td>1015415</td>
<td>Column, Steering, W/Label [T7] (Teal)</td>
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</tr>
<tr>
<td>12</td>
<td>1023928</td>
<td>Column, Steering, W/ Label [T7] Rm-Nlg (Gray)</td>
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<tr>
<td>12</td>
<td>1036372</td>
<td>Column, Steering, Afmkt, Tj (Japan)</td>
<td>1</td>
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<tr>
<td>12</td>
<td>9006188</td>
<td>Column, Steering, Teal [T7 Ec-H2o]</td>
<td>1</td>
</tr>
<tr>
<td>12</td>
<td>9006189</td>
<td>Column, Steering, Gray [T7 Ec-H2o]</td>
<td>1</td>
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<tr>
<td>13</td>
<td>1072628</td>
<td>Screw, Hex, M8 X 1.25 X 25, Ss, Sems</td>
<td>4</td>
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<tr>
<td>14</td>
<td>1041822</td>
<td>Light, Led, .312d, 2 Volt [Tri-Color] (ec-H2O Model)</td>
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<tr>
<td>15</td>
<td>1014832</td>
<td>Switch, Horn</td>
<td>1</td>
</tr>
</tbody>
</table>

1 Serial number (00000000-10403818)

2 Serial number (10403819- )
Fig. 10 - Front Drive Wheel Group (S/N 10518189- )
### Fig. 10 - Front Drive Wheel Group (S/N 10518189- )

<table>
<thead>
<tr>
<th>Ref.</th>
<th>Part No.</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1019724</td>
<td>Steer-Control Assy, Wheel Drive (See Breakdown)</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>1019224</td>
<td>Strap, Nyl</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>09010</td>
<td>Screw, Hex, M8 X 1.25 X 25, Ss (Disk Brush)</td>
<td>4</td>
</tr>
<tr>
<td>4</td>
<td>09026</td>
<td>Screw, Hex, M8 X 1.25 X 40, Ss (Cylindrical Brush)</td>
<td>4</td>
</tr>
<tr>
<td>5</td>
<td>01685</td>
<td>Washer, Flat, 0.31 Ss</td>
<td>4</td>
</tr>
<tr>
<td>6</td>
<td>1065808</td>
<td>Harness, Motor, Brake [T7/Ssr]</td>
<td>1</td>
</tr>
<tr>
<td>▲</td>
<td>1047186</td>
<td>Connector, Fem, 3 Recept [Mp630]</td>
<td>1</td>
</tr>
<tr>
<td>▲</td>
<td>140300</td>
<td>Clamp, Cable, Stl, 0.50d [Insulated]</td>
<td>2</td>
</tr>
<tr>
<td>7</td>
<td>361339</td>
<td>Screw, Hex, M6 X 1.0 X 16, Fmg</td>
<td>2</td>
</tr>
<tr>
<td>8</td>
<td>00912</td>
<td>Key, Sq, 0.19 X 0.19, 1.00i</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>1065808</td>
<td>Harness, Motor, Brake [T7/Ssr]</td>
<td>1</td>
</tr>
<tr>
<td>▲</td>
<td>140300</td>
<td>Clamp, Cable, Stl, 0.50d [Insulated]</td>
<td>2</td>
</tr>
<tr>
<td>▲</td>
<td>1065808</td>
<td>Harness, Motor, Brake [T7/Ssr]</td>
<td>1</td>
</tr>
<tr>
<td>▲</td>
<td>130773</td>
<td>Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D</td>
<td>4</td>
</tr>
<tr>
<td>▲</td>
<td>9008999</td>
<td>Gearbox Kit, Wheel, 250mm, W/ Connector (See Breakdown)</td>
<td>1</td>
</tr>
<tr>
<td>▲</td>
<td>78950</td>
<td>Connector, Fem, 2cav</td>
<td>2</td>
</tr>
<tr>
<td>▲</td>
<td>78952</td>
<td>Lock, Secondary, M/F 2cav</td>
<td>2</td>
</tr>
<tr>
<td>▲</td>
<td>25837</td>
<td>Terminal, Fem, 20/22ga</td>
<td>2</td>
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<tr>
<td>▲</td>
<td>25830</td>
<td>Seal, Wire, 14ga</td>
<td>2</td>
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<tr>
<td>17</td>
<td>1028873</td>
<td>Plate, Spacer, Drive (Cylindrical Brush)</td>
<td>2</td>
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<tr>
<td>18</td>
<td>130161</td>
<td>Plug, Hole, Rnd, 0.88d, Blk</td>
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<tr>
<td>19</td>
<td>1064972</td>
<td>Bracket, Cord</td>
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<tr>
<td>20</td>
<td>33931</td>
<td>Screw, Pan, Phl, M4 X 0.70 X 30, Ss</td>
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<tr>
<td>21</td>
<td>02938</td>
<td>Washer, Lock, Int, 08, Ss</td>
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</tr>
</tbody>
</table>

*Serial number (10518139- )*
Fig. 11 - Front Drive Wheel Group (S/N 00000000-10518138)
### Fig. 11 - Front Drive Wheel Group (S/N 00000000-10518138)

<table>
<thead>
<tr>
<th>Ref.</th>
<th>Part No.</th>
<th>Description</th>
<th>Qty.</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>1019724</td>
<td>Steer-Control Assy, Wheel Drive (See Breakdown)</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>1019224</td>
<td>Strap, Nyl</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>09010</td>
<td>Screw, Hex, M8 X 1.25 X 25, Ss (Disk Brush)</td>
<td>4</td>
</tr>
<tr>
<td>4</td>
<td>09026</td>
<td>Screw, Hex, M8 X 1.25 X 40, Ss (Cylindrical Brush)</td>
<td>4</td>
</tr>
<tr>
<td>5</td>
<td>01685</td>
<td>Washer, Flat, 0.31 Ss</td>
<td>4</td>
</tr>
<tr>
<td>6</td>
<td>00912</td>
<td>Key, Sq, 0.19 X 0.19, 1.00l</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>391914</td>
<td>Harness, Motor, #10-2, 48.0 L, [T7] (Replaced By 9008400)</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>1047186</td>
<td>Connector, Fem, 3 Recept [Mp630]</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>40678-1</td>
<td>Clamp, Cable, Stl, 0.88d X 0.62w, 1h</td>
<td>2</td>
</tr>
<tr>
<td>10</td>
<td>361339</td>
<td>Screw, Hex, M6 X 1.0 X 16, Fmg</td>
<td>2</td>
</tr>
<tr>
<td>11</td>
<td>19066</td>
<td>Washer, Flat, #10</td>
<td>2</td>
</tr>
<tr>
<td>12</td>
<td>49263</td>
<td>Tie, Cable, Nyl, 11.4l .19w 3.0 Max D</td>
<td>4</td>
</tr>
<tr>
<td>13</td>
<td>9001642</td>
<td>Gearbox Kit, Wheel, 250Mm W/Connector (See Breakdown)</td>
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</tr>
<tr>
<td>14</td>
<td>78950</td>
<td>Connector, Fem, 2cav</td>
<td>2</td>
</tr>
<tr>
<td>15</td>
<td>15</td>
<td>Terminal, Fem, 20/22ga</td>
<td>2</td>
</tr>
<tr>
<td>16</td>
<td>78952</td>
<td>Lock, Secondary, M/F 2cav</td>
<td>2</td>
</tr>
<tr>
<td>17</td>
<td>25837</td>
<td>Plate, Spacer, Drive (Cylindrical Brush)</td>
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<tr>
<td>18</td>
<td>1015761</td>
<td>Sleeve, Afmkt, Nyl, #13, 3ft</td>
<td>1</td>
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</tbody>
</table>

Serial number (00000000-10518138)
Fig. 12 - Brake Pedal and Accelerator Pedal Group (S/N 10644406- )
### Fig. 12 - Brake Pedal and Accelerator Pedal Group (S/N 10644406- )

<table>
<thead>
<tr>
<th>Ref.</th>
<th>Part No.</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1072477</td>
<td>Pedal Assy, Accelerator, Brake</td>
<td>1</td>
</tr>
<tr>
<td>▲</td>
<td>2</td>
<td>1058687</td>
<td>Vr, Sensor, Position [Hall]</td>
</tr>
<tr>
<td>▲</td>
<td>3</td>
<td>1031716</td>
<td>Spring, Extn, 0.50od 0.07 wir 03.0l</td>
</tr>
<tr>
<td>▲</td>
<td>4</td>
<td>1061049</td>
<td>Vr, Spring, Extn, 0.35od 0.05 wir 02.8l</td>
</tr>
<tr>
<td>▲</td>
<td>5</td>
<td>1072478</td>
<td>Vr, Pedal, Foot, W/ Tread</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>09740</td>
<td>Screw, Hex, M8 X 1.25 X 20, Ss</td>
</tr>
<tr>
<td></td>
<td>7</td>
<td>01685</td>
<td>Washer, Flat, 0.38b 0.88d .08, Ss</td>
</tr>
<tr>
<td></td>
<td>8</td>
<td>41141</td>
<td>Washer, Lock, Int- Ext, 0.31</td>
</tr>
</tbody>
</table>

Serial number (10644406- )
Fig. 13 - Brake Pedal and Accelerator Pedal Group (S/N 10508137-10644405)
### Fig. 13 - Brake Pedal and Accelerator Pedal Group (S/N 10508137-10644405)

<table>
<thead>
<tr>
<th>Ref.</th>
<th>Part No.</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1051837</td>
<td>Pedal Assy, Accelerator, Brake (Replaced By 1072477 Pedal Assy Kit)</td>
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</tr>
<tr>
<td>2</td>
<td>1014548</td>
<td>Vr, Pedal, Brake, W/ Tread (Replaced By 1072477 Pedal Assy Kit)</td>
<td>1</td>
</tr>
<tr>
<td>3</td>
<td>1051836</td>
<td>Vr, Pedal, Propel, W/ Tread (Replaced By 1072477 Pedal Assy Kit)</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>1061049</td>
<td>Vr, Spring, Extn, 0.35od 0.05wir 02.8l</td>
<td>2</td>
</tr>
<tr>
<td>5</td>
<td>1031716</td>
<td>Vr, Spring, Extn, 0.50od 0.07wir 03.0l</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>1064665</td>
<td>Vr, Spring, Tors, 0.55id .05wir 04.0coil</td>
<td>1</td>
</tr>
<tr>
<td>7</td>
<td>1058687</td>
<td>Vr, Sensor, Position [Hall]</td>
<td>1</td>
</tr>
<tr>
<td>8</td>
<td>09740</td>
<td>Screw, Hex, M8 X 1.25 X 20, Ss</td>
<td>2</td>
</tr>
<tr>
<td>9</td>
<td>01685</td>
<td>Washer, Flat, 0.38b 0.88d .08, Ss</td>
<td>2</td>
</tr>
<tr>
<td>10</td>
<td>41141</td>
<td>Washer, Lock, Int- Ext, 0.31</td>
<td>1</td>
</tr>
</tbody>
</table>

Serial number (10508137-10644405)
Fig. 14 - Brake Pedal and Accelerator Pedal Group (S/N 00000000-10508136)
### Fig. 14 - Brake Pedal and Accelerator Pedal Group (S/N 00000000-10508136)

<table>
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<th>Qty.</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>1037142</td>
<td>Pedal Assy, Accelerator, Brake [T7, Ssr]</td>
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</tr>
<tr>
<td>▲</td>
<td>2 1011562</td>
<td>Sensor, Position [Hall]</td>
<td>1</td>
</tr>
<tr>
<td>▲</td>
<td>3 1014548</td>
<td>Pedal, Rest, Foot</td>
<td>2</td>
</tr>
<tr>
<td>▲</td>
<td>4 1037141</td>
<td>Spring Kit, Ext. 1pc = 2 Springs</td>
<td>1</td>
</tr>
<tr>
<td>▲</td>
<td>5 1031716</td>
<td>Spring, Extn, 0.50 od 0.07 wir 03.01</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>09740</td>
<td>Screw, Hex, M8 X 1.25 X 20, Ss</td>
<td>2</td>
</tr>
<tr>
<td>7</td>
<td>01685</td>
<td>Washer, Flat, 0.38b 0.88d .08, Ss</td>
<td>2</td>
</tr>
<tr>
<td>8</td>
<td>41141</td>
<td>Washer, Lock, Int- Ext, 0.31</td>
<td>1</td>
</tr>
<tr>
<td>9</td>
<td>1037142</td>
<td>Pedal Assy, Accelerator, Brake [T7, Ssr]</td>
<td>1</td>
</tr>
</tbody>
</table>

1 Serial number (00000000-10327781)  
2 Serial number (10327782-10508136)
Fig. 15 - Disk Scrub Head Lift Group
### Fig. 15 - Disk Scrub Head Lift Group

<table>
<thead>
<tr>
<th>Ref.</th>
<th>Part No.</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1056622</td>
<td>Actuator, 24vdc, 04.5strk, 0600lb</td>
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<tr>
<td>2</td>
<td>1009356</td>
<td>Pin, Clevis, 10mm X 40l</td>
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</tr>
<tr>
<td>3</td>
<td>86866</td>
<td>Pin, Hair Cotter, 0.38 D .072 Wir</td>
<td>2</td>
</tr>
<tr>
<td>4</td>
<td>1013278</td>
<td>Plate, Arm, Cntr, Lift, Scb Head</td>
<td>2</td>
</tr>
<tr>
<td>5</td>
<td>1010401</td>
<td>Pin, Clevis, 16d X 150l</td>
<td>1</td>
</tr>
<tr>
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<td>02942</td>
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<td>19</td>
<td>222210</td>
<td>Pin, Clevis, 0.62 D X 2.12l</td>
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Fig. 16 - Disk Scrub Head Drive Motor Group, 650 mm (26 in)

Replaced By 1071636

(S/N 00000000-10624412)
### Fig. 16 - Disk Scrub Head Drive Motor Group, 650 mm (26 in)

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<td>1017553</td>
<td>Cap, Motor</td>
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<td>Shaft, Drive, Brush</td>
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<tr>
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<td>1048884</td>
<td>Motor, Ele, 24 Vdc 0285rpm</td>
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<tr>
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<td>1048888</td>
<td>Vr, Brush Kit, Motor, 1048884</td>
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<tr>
<td>5</td>
<td>1013560</td>
<td>Head, Scb, 650mm</td>
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<tr>
<td></td>
<td>1017553</td>
<td>Cap, Motor</td>
<td>2</td>
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<td></td>
<td>1008758</td>
<td>Shaft, Drive, Brush</td>
<td>2</td>
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<tr>
<td>4</td>
<td>1048884</td>
<td>Motor, Ele, 24 Vdc 0285rpm (Replaced By 1048884)</td>
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<td></td>
<td>1013821</td>
<td>Plate, Sppt</td>
<td>2</td>
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<tr>
<td>6</td>
<td>1014303</td>
<td>Key, Sq, 06mm X 06mm, 60mm L</td>
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<tr>
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<td>08712</td>
<td>Nut, Hex, Lock, M6 X 1.0, Ss, NI</td>
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<td>Screw, Hex, M4 X 0.7 16 Fmg, Ss</td>
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<td>1059224</td>
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<tr>
<td>12</td>
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<td>Hub, Drive, Brush, Disk, 0.75b 6t (Replaced By 1071636)</td>
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</tr>
<tr>
<td>13</td>
<td>00928</td>
<td>Key, Sq, 0.25 X 0.25, 1.00l</td>
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<tr>
<td>14</td>
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<tr>
<td>15</td>
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<td>Retainer, Skirt, 650mm</td>
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<td>222460</td>
<td>Sleeve, P/, 0.49D 0.318B 0.50L 430Ss</td>
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<tr>
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<td>Washer, Flat, 0.35b 0.75d .04, Ss</td>
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<tr>
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<tr>
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<td>Nut, Hex, Lock, M4 X 0.70, Nl, Ss (ec-H2O Model)</td>
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Serial number (00000000- 10409227)
Serial number (10409228- )
Serial number (00000000- 10624412)
Serial number (10624413- )
Fig. 17 - Disk Scrub Head Drive Motor Group, 800 mm (32 in)

(S/N 00000000-10624412)

Replaced By 1071636
### Fig. 17 - Disk Scrub Head Drive Motor Group, 800 mm (32 in)

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<td>Cap, Motor</td>
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<td>3</td>
<td>1008758</td>
<td>Shaft, Drive, Brush</td>
<td>2</td>
</tr>
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<td>4</td>
<td>1048884</td>
<td>Motor, Ele, 24 Vdc 0285rpm</td>
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<td>Vr, Brush Kit, Motor, 1048884</td>
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<td>372878</td>
<td>Brush Kit, Motor, Ele</td>
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<td>372879</td>
<td>Hook, Safety</td>
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<td>▲</td>
<td>372880</td>
<td>Cover, Brush, Ele Motor</td>
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<td>Plate, Sppt</td>
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<tr>
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<td>Nut, Hex, Lock, M4 X 0.70, Ni, Ss (ec-H2O Model)</td>
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1 Serial number (00000000- 10409227)
2 Serial number (10409228- )
3 Serial number (00000000- 10624412)
4 Serial number (10624413- )
Fig. 18 - Disk Scrub Head Side Squeegee Group, Right
### Fig. 18 - Disk Scrub Head Side Squeegee Group, Right

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<td>Retainer, Sqge, Rh</td>
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<td>Block, Guard</td>
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Fig. 19 - Disk Scrub Head Side Squeegee Group, Left
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Fig. 20 - Cylindrical Scrub Head Lift Group
**Fig. 20 - Cylindrical Scrub Head Lift Group**

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Fig. 21 - Cylindrical Scrub Head Group, 700mm (28 in)
**Fig. 21 - Cylindrical Scrub Head Group, 700mm (28 in)**

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<td>Mount, Link, Mach</td>
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<td>08714</td>
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<td>Washer, Flat, 0.44b 1.00d .08, Ss</td>
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<tr>
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<td>Washer, Flat, 0.25, Ss</td>
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<td>Pin, Clevis, 0.62d X 2.12l</td>
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<td>Pin, Cotter, Hair, 0.62d .120 Wir</td>
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Fig. 22 - Cylindrical Scrub Head Group, 800mm (32 in)
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<td>Bracket, Lift, Upper</td>
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<td>Nut, Hex, Lock, M10 X 1.5, Ni, Ss</td>
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<td>Washer, Flat, 0.44b 1.00d .08, Ss</td>
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<td>Screw, Hex, M8 X 1.25 X 50, Ss, Fl</td>
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<td>Fitting, Pipe, Cap, P06, Nyl</td>
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<td>Pin, Cotter, Hair, 0.62d .120 Wir</td>
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### Fig. 23 - Cylindrical Scrub Head Drive Group, Right Side

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- Serial number (00000000- 10346424)
- Serial number (10346425-)
- Serial number (00000000- 10415583)
- Serial number (10415584-)
## Fig. 24 - Cylindrical Scrub Head Drive Group, Left Side

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<td>Washer, Lock, Int, 0.31, Ss</td>
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Fig. 25 - Cylindrical Scrub Head Squeegee Group
### Fig. 25 - Cylindrical Scrub Head Squeegee Group

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Fig. 26 - Recovery Tank Group
### Fig. 26 - Recovery Tank Group

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1 Serial number (00000000- 10346363)
2 Serial number (10346364- )
Fig. 27 - Vacuum Fan Group
### Fig. 27 - Vacuum Fan Group

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<td>25</td>
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<td>26</td>
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<tr>
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<tr>
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<td>140053</td>
<td>Washer, Flat, 0.28b 0.88d .12, Ss</td>
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1 Serial number (00000000-10261378)
2 Serial number (10261379- )
Fig. 28 - Solution Tank Group, Disk Scrub Head
### Fig. 28 - Solution Tank Group, Disk Scrub Head

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<th>Qty.</th>
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<td>Tank, Soltn, Disk, Hg, Afmkt, Tj (Japan)</td>
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</tr>
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<td>3</td>
<td>1012505</td>
<td>Cover, Tank, Soltn [T7]</td>
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<tr>
<td>4</td>
<td>1020317</td>
<td>Catch, Cover [T7]</td>
<td>2</td>
</tr>
<tr>
<td>5</td>
<td>1020292</td>
<td>Plate, Cover, Tab [T7]</td>
<td>2</td>
</tr>
<tr>
<td>6</td>
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<td>Seal, Afmkt, Bulb, Clsd Cell, Adh, 8ft</td>
<td>1</td>
</tr>
<tr>
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<td>Seal, Afmkt, Bulb, Clsd Cell, Adh, 8ft</td>
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<tr>
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<td>1014177</td>
<td>Rivet, Blind, .156DX0.55X.38D, Ss</td>
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<td>9</td>
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<td>Bracket, Mtg, Tank</td>
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<tr>
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<td>1036374</td>
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<tr>
<td>11</td>
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<td>Cap, Tank</td>
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<tr>
<td>12</td>
<td>1011852</td>
<td>Arm, Tank, Retaining</td>
<td>1</td>
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<tr>
<td>13</td>
<td>222516</td>
<td>Sleeve, P/M, 0.496d 0.318b 0.31l 430ss</td>
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<tr>
<td>14</td>
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<td>Screw, Btn, M8 X 1.25 X 25.10.9, Blk</td>
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<tr>
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<td>1016435</td>
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<tr>
<td>16</td>
<td>398770</td>
<td>Strainer, Soltn, 80mesh Cyl 1.3d 3.5l</td>
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<tr>
<td>17</td>
<td>377349</td>
<td>Fitting, Plstc, Pf12/Pf12, Bh</td>
<td>1</td>
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<tr>
<td>18</td>
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<td>Fitting, Plstc, E90, Bm10/Pm12</td>
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<td>19</td>
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<td>Clamp, Cable, Stl, 0.63d X 0.75w, 1hole</td>
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<tr>
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<td>67767</td>
<td>Clamp, Cable, Stl, 0.69d X 0.62w, 1h</td>
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<td>21</td>
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<td>Conduit, Nylon, .50d 3.0l</td>
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<td>22</td>
<td>15675</td>
<td>Screw, Hex, M8 X 1.25 X 16, Ss</td>
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<td>23</td>
<td>385685</td>
<td>Sensor, Level, Liquid, 14vdc 01a .62-11</td>
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<td>1014825</td>
<td>Hose, Mold</td>
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<td>54333</td>
<td>Clamp, Hose, Wormdrive, 0.31-0.88d, .31w</td>
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<tr>
<td>26</td>
<td>49800</td>
<td>Latch, Draw, Soft, Rbr W/ Keeper</td>
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<td>607006</td>
<td>Screw, Trs, M4 X 0.70 X 12, Phl, Pl</td>
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<td>28</td>
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<td>Washer, Flat, 0.17b 0.38d .04, Ss</td>
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<td>29</td>
<td>01685</td>
<td>Washer, Flat, 0.31 Ss</td>
<td>2</td>
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<tr>
<td>30</td>
<td>08713</td>
<td>Nut, Hex, Lock, M8 X 1.25, Nl, Ss</td>
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<tr>
<td>31</td>
<td>1011853</td>
<td>Arm, Tank, Retaining</td>
<td>1</td>
</tr>
<tr>
<td>32</td>
<td>1072628</td>
<td>Screw, Hex, M8 X 1.25 X 25, Ss, Sems</td>
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<tr>
<td>33</td>
<td>1020341</td>
<td>Screw, Hex, M8 X 1.25 X 20, Ss, Sems</td>
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Fig. 29 - Solution Tank Group, Cylindrical Scrub Head
## Fig. 29 - Solution Tank Group, Cylindrical Scrub Head

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<td>Tank, Soltn, Cylrcl, Hg, Afmkt, Tj (Japan)</td>
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<td>Cover, Tank, Soltn [T7]</td>
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<tr>
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<td>1020317</td>
<td>Catch, Cover [T7]</td>
<td>2</td>
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<td>Plate, Cover, Tab [T7]</td>
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<tr>
<td>5</td>
<td>1020727</td>
<td>Seal, Afmkt, Bulb, Clsd Cell, Adh, 8ft</td>
<td>1</td>
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<tr>
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<tr>
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<td>Bracket, Mtg, Tank</td>
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<tr>
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<td>Tie, Cable, Nyl, 11.0L, .14W, 3.0 Max. D</td>
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<td>Washer, Flat, 0.321b 1.00d .12, Ss</td>
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<td>Cap, Tank</td>
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<td>Arm, Tank, Retaining</td>
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<td>222516</td>
<td>Sleeve, P/M, 0.496d 0.318b 0.31l 430ss</td>
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<td>1016430</td>
<td>Screw, Btn, M8 X 1.25 X 25,10.9, Bk</td>
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<tr>
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<td>Washer, Flat, 0.52b 0.75d .06, Stl, Bk</td>
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<td>Strainer, Soltn, 80mesh Cyl 1.3d 3.5l</td>
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<td>377349</td>
<td>Fitting, Plstc, Pf12/Pf12, Bh</td>
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<td>73468</td>
<td>Fitting, Plstc, E90, Bm10/Pm12</td>
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<td>19</td>
<td>82829</td>
<td>Clamp, Cable, Stl, 0.63d X 0.75w, 1hole</td>
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<tr>
<td>20</td>
<td>67767</td>
<td>Clamp, Cable, Stl, 0.69d X 0.62w, 1h</td>
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<td>Conduit, Nylon, .50d 3.0l</td>
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<td>22</td>
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<td>Screw, Hex, M8 X 1.25 X 16, Ss</td>
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<td>Sensor, Level, Liquid, 14vdc 01a .62- 11</td>
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<td>26</td>
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<td>Latch, Draw, Soft, Rbr W/ Keeper</td>
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<td>607006</td>
<td>Screw, Trs, M4 X 0.70 X 12, Phl, Pl</td>
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<td>Washer, Flat, 0.31 Ss</td>
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<td>Screw, Hex, M8 X 1.25 X 20, Ss</td>
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<td>Arm, Tank, Retaining</td>
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<td>37</td>
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### Fig. 30 - Tanks Drain Group

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<td>1008639</td>
<td>Cap, Drain Assembly</td>
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<td>1019563</td>
<td>Strap, Drain Cap</td>
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<td>4</td>
<td>1008637</td>
<td>O Ring, 1.48” Id, 1.76” Od</td>
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<td>Clamp, Hose, Wormdrive, 1.81-2.75d, .56w</td>
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<td>Hose Assy, Drain, 27.0l (Solution Tank)</td>
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<td>Cap, Drain Assembly</td>
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<td>Strap, Drain Cap</td>
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<td>Clip, Hanger, Hose, .38d Hole, Ss</td>
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</table>
Fig. 31 - Battery Group, 235Ah (S/N 10523206- )
### Fig. 31 - Battery Group, 235Ah (S/N 10523206-)

<table>
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<th>Description</th>
<th>Qty.</th>
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<td>09740</td>
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<tr>
<td>5</td>
<td>1017218</td>
<td>Washer, Flat, 0.321b 1.00d .12, Ss</td>
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<td>Strap</td>
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<td>Boot, Terminal, Battery, 25.4Mm, Blk</td>
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<td>Cap, Battery</td>
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*Serial number (10523206-)*
Fig. 32 - Battery Group, 235Ah (S/N 00000000-10523205)
**Fig. 32 - Battery Group, 235Ah (S/N 00000000-10523205)**

<table>
<thead>
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<th>Qty.</th>
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<td>1017062</td>
<td>Angle, Spacer, Battery (Replaced by 1042532)</td>
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<tr>
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<td>09740</td>
<td>Screw, Hex, M8 X 1.25 X 20, Ss</td>
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<td>5</td>
<td>1017218</td>
<td>Washer, Flat, 0.321b 1.00d .12, Ss</td>
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<tr>
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<td>Strap</td>
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</tr>
<tr>
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<td>223356</td>
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<td>83415</td>
<td>Spacer, Battery, 2 X 2 X 11, Foam</td>
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<td>04417</td>
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### Fig. 34 - Rear Squeegee Lift Group, Cylindrical Scrub Head

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- Serial number (10627041- )
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<td>8 09011</td>
<td>Screw, Hex, M8 X 1.25 X 30, Ss</td>
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Fig. 36 - Rear Squeegee Group, 800 mm (32 in)
### Fig. 36 - Rear Squeegee Group, 800 mm (32 in)

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Fig. 37 - Circuit Board Group
### Fig. 37 - Circuit Board Group

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<td>1030692</td>
<td>Vr, Fuse, 15a, Replmt</td>
<td>1</td>
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<tr>
<td>▲ 15</td>
<td>01685</td>
<td>Washer, Flat, 0.31 Ss</td>
<td></td>
</tr>
<tr>
<td>▲ 16</td>
<td>76426</td>
<td>Washer, Sealing, 0.28b 0.75d Ss/Neo</td>
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<tr>
<td>▲ 17</td>
<td>1036368</td>
<td>Cover, Panl, Ele, Afmkt, Na, Ce, Tj</td>
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<tr>
<td>▲ 18</td>
<td>24199</td>
<td>Screw, Hex, M5 X 0.8 X 16, Ss</td>
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<tr>
<td>▲ 19</td>
<td>1016865</td>
<td>Cable, Ribbon</td>
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<tr>
<td>▲ 20</td>
<td>41141</td>
<td>Washer, Lock, Int- Ext, 0.31</td>
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<tr>
<td>▲ 21</td>
<td>1019083</td>
<td>Seal, Cut</td>
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</tr>
<tr>
<td>▲ 22</td>
<td>09740</td>
<td>Screw, Hex, M8 X 1.25 X 20, Ss</td>
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## Fig. 38 - Electrical Group

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<tbody>
<tr>
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<td>1062850</td>
<td>Support Wldt, Actuator (For Disk Scrub Head)</td>
<td>1</td>
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<tr>
<td></td>
<td></td>
<td>(Note: For machines built before S/N 10490105 also order Grommet P/N 10632-13)</td>
<td></td>
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<tr>
<td>1</td>
<td>1021531</td>
<td>Support Wldt, Actuator (For Cylindrical Scrub Head)</td>
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<tr>
<td>2</td>
<td>10632-13</td>
<td>Grommet, Rbr, 1.50id, F/1.8h, .19 Matl</td>
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<tr>
<td>2</td>
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<td>Grommet, Rbr, 1.62id, F/1.9h, .13 Matl</td>
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<td>09023</td>
<td>Screw, Hex, M8 X 1.25 X 35, Ss, Fl</td>
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<td>4</td>
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<td>Nut, Hex, Std, M8 X 1.25, Ss</td>
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<td>Screw, Hex, M8 X 1.25 X 20, Ss</td>
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<td>Washer, Flat, 0.321b 1.00d .12, Ss</td>
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<td>02424</td>
<td>Relay, 24vdc, 100a, Sp N/O [White]</td>
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<td>8</td>
<td>01684</td>
<td>Washer, Flat, 0.25 Ss</td>
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<td>20170</td>
<td>Nut, Hex, Jam, .31-24</td>
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<td>32984</td>
<td>Washer, Lock, Int, .31</td>
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<td>Fuse, .88 X 3.2l 100a 125vac</td>
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<td>17</td>
<td>1018546</td>
<td>Bracket, Stand-Off (For Disk Scrub Head)</td>
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<td>Washer, Lock, Int, .25</td>
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<td>Rod, Thrd, Full, .25-20 01.0l</td>
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<td>32520</td>
<td>Nut, Hex, Jam, .25-20</td>
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<td>383720</td>
<td>Circuitbreaker, 5.0a</td>
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<td>25</td>
<td>383722</td>
<td>Circuitbreaker, 15.0a</td>
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<td>377433</td>
<td>Gauge, Hourmeter, 12-60vdc, Analog [10k]</td>
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<td>27</td>
<td>222683</td>
<td>Gasket, Hourmeter</td>
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<td>09146</td>
<td>Screw, Pan, M3 X 0.5 X 12, 4.8</td>
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<td>29</td>
<td>39658</td>
<td>Washer, Lock, Int, #04</td>
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<td>01754</td>
<td>Nut, Hex, Std, M3 X 0.5, 8</td>
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<td>391915</td>
<td>Harness, Chgr [T7]</td>
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<td>32</td>
<td>1020168</td>
<td>Molding, Afmkt, Trim, Pvc, .08-.11, 1ft</td>
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<td>Screw, Pan, #06-32 X 1.00, 1</td>
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<td>19064</td>
<td>Washer, Flat, #06</td>
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<td>35</td>
<td>75939</td>
<td>Nut, Hex, Lock, #06-32, Ni</td>
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<td>36</td>
<td>600437</td>
<td>Switch, Snap Actn, 250vac 16a Rlr</td>
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<td>37</td>
<td>06922</td>
<td>Screw, Pan, M3 X 0.5 X 20, 4.8</td>
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<tr>
<td>38</td>
<td>39658</td>
<td>Washer, Lock, Int, #04</td>
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<td>39</td>
<td>01754</td>
<td>Nut, Hex, Std, M3 X 0.5, 8</td>
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<td>40</td>
<td>69234</td>
<td>Clamp, Cable, Std, 1.00d X 0.62w, 1h</td>
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<tr>
<td>41</td>
<td>01685</td>
<td>Washer, Flat, 0.31 Ss</td>
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<td>42</td>
<td>08713</td>
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<td>43</td>
<td>391916</td>
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<td>222290</td>
<td>Diode, Ele, Plug</td>
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<td>45</td>
<td>601359</td>
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<td>46</td>
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<td>Washer, Lock, Int-Ext, 0.31</td>
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1 Serial number (00000000-10490104)
2 Serial number (10490105- )
1. 1/RED and 13/BLK will remain as before.
2. All other wires will have a specific wire color based on the one's digit of the wire number as follows:
   x1=PNK (except 1/RED)
   x2=BRN
   x3=ORA (except 13/BLK)
   x4=YEL
   x5=GRN
   x6=BLU
   x7=PLR
   x8=GRY
   x9=WHT
   x10=TAN
Fig. 40 - Electrical Schematic, Standard & FaST Model (SN 00000000-10426042)

1. 1/RED battery +, 13/BLK battery -
2. All other wires will have a specific wire color based on the one’s digit of the wire number as follows:
   1x=PK (except 1/RED)  16=BLU
   2x=BRN           17=GRY
   3x=ORA (except 13/BLK)  18=GRY
   4x=YEL           19=WHIT
   5x=GRN           10=TAN
Fig. 41 - Electrical Schematic, ec-H2O Model (S/N 10419534- )
Fig. 42 - Wire Harnesses Group, Main (S/N 10426043- )
<table>
<thead>
<tr>
<th>Ref.</th>
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<th>Qty.</th>
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<tr>
<td>▼</td>
<td>1</td>
<td>1052906 Harness, Main [T7]</td>
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<tr>
<td>▲</td>
<td>2</td>
<td>1047189 Connector, Mal, 3 Cav [Mp630]</td>
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<tr>
<td>▲</td>
<td>3</td>
<td>1013835 Connector Body, Fem, 2 Recept. [Molex]</td>
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<tr>
<td>▲</td>
<td>4</td>
<td>1051629 Connector, Fem, 4 Cav [Molex]</td>
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</table>

Serial number (10426043-)
Fig. 43 - Wire Harnesses Group, Main (S/N 10236152-10426042)
Fig. 43 - Wire Harnesses Group, Main (S/N 10236152-10426042)
### Ref. | Part No. | Description | Qty.
--- | --- | --- | ---
1 | 391991 | Harness, Main, Disk / Cylrcl [T7] | 1
2 | 1047189 | Connector, Mal, 3 Cav [M630] | 1
3 | 1013835 | Connector Body, Fem, 2 Recept.[Molex] | 2
4 | 1051629 | Connector, Fem, 4 Cav [Molex] | 1

*Serial number (10236152-10426042)*
Fig. 44 - Wire Harnesses Group, Main (S/N 00000000-10236151)
Fig. 44 - Wire Harnesses Group, Main (S/N 00000000-10236151)

<table>
<thead>
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<th>Qty.</th>
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<tbody>
<tr>
<td>1</td>
<td>391950</td>
<td>Harness, Main, [T7/SSR] (Replaced by Kit #9001454)</td>
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Serial number (00000000-10236151)
Fig. 45 - Wire Harnesses Group, Tank

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<td>1</td>
<td>391913</td>
<td>Harness, Tank, [T7]</td>
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</table>
Fig. 46 - Wire Harnesses Group, ec-H2O Option (S/N 10419534-)

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<th>Qty.</th>
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<td>1050394</td>
<td>Harness Assy, Wire [T7 Ec-H2o]</td>
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Serial number (10419534-)
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<td>1015167</td>
<td>Label Set, Info/Hzrd</td>
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<tr>
<td>1</td>
<td>1019186</td>
<td>Label Set, Info/Hzrd, Tj [T7] (Japan)</td>
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<tr>
<td>2</td>
<td>1056322</td>
<td>Label, Model, Side, White [T7]</td>
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<tr>
<td>3</td>
<td>N/A</td>
<td>Label [Nfsi Certification]</td>
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<tr>
<td>4</td>
<td>1047746</td>
<td>Label, Logo, 06.9l, White, [Tennant]</td>
<td>1</td>
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<td>5</td>
<td>1026686</td>
<td>Label, Battery, Diagram [T7 / R14]</td>
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<td>1047747</td>
<td>Label, Logo, 06.9l, White, Hg, [Tennant]</td>
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<td>7</td>
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<td>Label, Logo, 12.3l 4color [Ec- H2o]</td>
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<td>7</td>
<td>1062814</td>
<td>Label, Logo, 06.1l White / Ti [Fast]</td>
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<tr>
<td>8</td>
<td>1050003</td>
<td>Label [User, Attention, Ec- H2o]</td>
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<td>8</td>
<td>391451</td>
<td>Label [Attention Fast Users, 5400s]</td>
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<td>1068925</td>
<td>Label, Do Not Add Detg[Ec- H20]</td>
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<td>10</td>
<td>1030507</td>
<td>Label, Warning, 2x2 [No Step] (Disk Model)</td>
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<td>1030507</td>
<td>Label, Warning, 2x2 [No Step] (Cylindrical Model)</td>
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SECTION 3

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Fig. 1 - FaST Group, Disk Scrub Head
## Fig. 1 - FaST Group, Disk Scrub Head

<table>
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<td>1017022</td>
<td>FaST 665 2 Ltr, Detergent</td>
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<td>1</td>
<td>9002021</td>
<td>FaST 965 2 Ltr, Detergent</td>
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<td>1035037</td>
<td>Box, Holder CI [T7 FaST] (Teal)</td>
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<td>1024324</td>
<td>Box, Holder [Fast Trimmed] (Gray)</td>
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<td>1016553</td>
<td>Seal, Hbr</td>
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<td>5</td>
<td>30013</td>
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<td>Pump, Soltn, Ele, 24vdc</td>
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<td>Clip, Spring Holder Blk Vinyl Coat</td>
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<td>Clip, Grip, Hose, 1.00-1.38, Zn</td>
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<td>Screw, Hex, M4 X 0.7 16 Fmg, Ss</td>
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<tr>
<td>21</td>
<td>9003005</td>
<td>Fast Kit, Ci, Injector [T7/Ssr Fast ii+] (See Breakdown)</td>
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<td>22</td>
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<td>Hose, Afmkt, Pvc, Brd 0.38id 3ft</td>
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Serial number (10337090-10558840)
Serial number (10558841- )
Fig. 2 - FaST Group, Cylindrical Scrub Head
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Fig. 3 - ec-H2O Group, Disc Scrub Head
### Fig. 3 - *ec-H2O* Group, Disc Scrub Head

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Serial number (10419534-10449321)
Serial number (10449322-)
Fig. 4 - ec-H2O Group, Cylindrical Scrub Head
### Fig. 4 - *ec-H2O* Group, Cylindrical Scrub Head

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<td>Fitting, Brs, Str, Bm04/Pf02</td>
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<td>Switch, Press, 20psi, Pm02</td>
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<td>Hose, Pvc, Brd, 0.25id 0.44od 043.5l,Clr</td>
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<td>16</td>
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<td>150302</td>
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<td>1014295</td>
<td>Clip, Grip, Hose, 0.75- 1.12, Sls, Blk Vyl</td>
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<td>20</td>
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<td>Nut, Hex, Lock, M4 X 0.70, Ni, Ss</td>
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<td>Valve, Check, 0025psi Pm04/Pf04</td>
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<td>Pump Kit, Head, Soltn [Ec- H2o]</td>
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<td>42</td>
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<td>Grommet, Rbr, 1.50id, F/1.8h, .19 Matl</td>
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Serial number (10419534- 10449321)

Serial number (10449322- )
Fig. 5 - Flashing Light Kit

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<td>1</td>
<td>9000581</td>
<td>Light Kit, Flsh, Ci [T7/Ssr]</td>
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<td>1015170 Light Assy, Flsh, 24vdc</td>
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<td>1014564 Lamp, 24vac, Flsh</td>
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<tr>
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<td>2</td>
<td>24196 Screw, Pan, M5 X 0.8 X 20, Ss</td>
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<tr>
<td>▲</td>
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<td>01683 Washer, Flat, #10 Ss</td>
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<tr>
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<td>4</td>
<td>09739 Nut, Hex, Lock, M5 X 0.8, NI, Ss</td>
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<tr>
<td>▲</td>
<td>5</td>
<td>1014527 Bracket Wldt, Light, Flsh</td>
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<td>6</td>
<td>61913 Nut, Isolator, .25-20 Wall Thk .031-.187</td>
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<td>7</td>
<td>01699 Screw, Hex, .25-20 X 1.25, Ss</td>
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<tr>
<td>▲</td>
<td>8</td>
<td>01684 Washer, Flat, 0.25 Ss</td>
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<td>07515 Washer, Lock, Int, .25, Ss</td>
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<td>130717 Switch, Rocker, 250vac 15a Spst On/Off</td>
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<td>11</td>
<td>130040 Tie, Cable, Nyl, 06.0L .12W</td>
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Fig. 6 - Battery Group, 180Ah, Maintenance Free

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<td>Battery, 06vdc 0180ah, Maint Free</td>
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<td>140221</td>
<td>Screw, Hex, .31-18 X 1.25, Ss</td>
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<td>140506</td>
<td>Nut, Hex, Std, .31-18, Ss</td>
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Fig. 7 - Battery Group, 220Ah, Maintenance Free

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<td>Battery, Agm, 06vdc, 220ah (Discover)</td>
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<td>1042532</td>
<td>Bracket, Battery [T7, 220ah Agm]</td>
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Fig. 8 - Battery Group, 360Ah

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<td>1070587</td>
<td>Battery, Wet, 6Vdc, 360Ah, W/ Carton</td>
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</table>
Fig. 9 - Battery Charger Kit, On-Board
### Fig. 9 - Battery Charger Kit, On-Board

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<td>9001994</td>
<td>Charger Kit, Cl [On-Board, T7]</td>
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<tr>
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<td>1031491</td>
<td>Charger, 24vdc 25a 115vac [Wet/Gel]</td>
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<tr>
<td>☑</td>
<td>1031180</td>
<td>Bracket, Chgr</td>
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<tr>
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<td>1034731</td>
<td>Screw, Hex, M6 X 1.00 X 16, Ss, Sems</td>
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<tr>
<td>☑</td>
<td>06549</td>
<td>Nut, Hex, Lock, M5 X 0.80, Ni</td>
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<td>230920.BK</td>
<td>Hook, Cord, Blk [Boss]</td>
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<td>06933</td>
<td>Screw, Pan, M5 X 0.80 X 16, 4.8</td>
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<td>19066</td>
<td>Washer, Flat, #10</td>
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<tr>
<td>☑</td>
<td>26395-2</td>
<td>Clamp, Cable, Stl, 0.38d X 0.38w, 1hole</td>
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Fig. 10 - Battery Chargers Group, Off-Board
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<tr>
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<td>Charger 24vdc 25amp 120ac/60hz (Replaced By 9009486)</td>
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<td>Charger 24Vdc/30Amp/World (Japan)</td>
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<td>Charger Kit, 24vdc 020a 240vac [Gel/Agm] (Japan)</td>
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<td>1029256</td>
<td>Charger, 24vdc, 19a Var Vac 1ph 50/60hz</td>
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<tr>
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<td>3</td>
<td>605387</td>
<td>Connector, Anderson, 50a, Red W/O Contact</td>
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<td>1017079</td>
<td>Cord, Ext, 16ga /3, 010ft [Sjt]</td>
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<td>9009310</td>
<td>Charger Kit, 24vdc, 19a Var50/60hz [Kor] (Korea)</td>
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<td>605387</td>
<td>Connector, Anderson, 50a, Red W/O Contact</td>
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<td>1070626</td>
<td>Cord, Power, 2.5m L, 7mm Dia, Blk[Korea]</td>
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<td>Charger Kit, 24vdc 025a, C[W/ Ac Cord]</td>
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<td>6</td>
<td>605387</td>
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<tr>
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<td>Cord, Ext, 16ga /3, 010ft [Sjt]</td>
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<tr>
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<td>1067630</td>
<td>Charger, 24vdc, 19a Var Vac 50/60hz (Japan)</td>
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<td>Connector, Anderson, 50a, Red W/O Contact</td>
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**Fig. 11 - HydroLink® Battery Watering System Kit**

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<td>1058939</td>
<td>Pump Kit, Fill, Battery</td>
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<td>▲ 2</td>
<td>1070394</td>
<td>Tube, Water, Battery, 24vdc [Trojan]</td>
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<td>▲ 3</td>
<td>1204142</td>
<td>Cap, Fill, Battery [Trojan]</td>
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<td>▲ 4</td>
<td>1071084</td>
<td>Label, Tag, Battery [Hydrolink Watering]</td>
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<tr>
<td>▲ 5</td>
<td>130773</td>
<td>Tie, Cable, Nyl, 11.0l, .14w, 3.0 Max. D</td>
<td>2</td>
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*THIS KIT IS INTENDED FOR USE WITH TROJAN® LEAD ACID BATTERIES ONLY.

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<td>Basket Kit, CI</td>
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### Fig. 13 - Documentation Group

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<td>Manual, Oprtr, [T7 Ele Es Na]</td>
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<td>Manual, Oprtr, [T7 Ele Fr Na]</td>
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<td>Media, Dvd, Training, Inter, Eng [T7]</td>
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<td>1059850</td>
<td>Media, Dvd, Training, Inter, Spn [T7]</td>
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</table>

To view, print, order, download the latest Parts manual, other language Operator manuals, and Use and Care Guides (wall charts), visit: [www.tennantco.com/manual](http://www.tennantco.com/manual)
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<td>FaST Injector Assembly Breakdown, 9003909</td>
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<td>FaST Injector Assembly Breakdown, 9003005</td>
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<td>ec-H2O Module Assembly Breakdown, 9007970 (S/N 10449322)</td>
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<td>ec-H2O Module Assembly Breakdown, 9006161 (S/N 10419534-10449321)</td>
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<td>Vacuum Fan Motor Breakdown, 1039763</td>
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<td>Front Wheel Gearbox Breakdown, 9001642, 9009000</td>
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Fig. 1 - Steering Control Breakdown, 1019724

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<td>372876 Link, Master</td>
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<td>372881 Sprocket</td>
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<td>7</td>
<td>1043371 Pulley, Tens [T7/R14 Steering Assy]</td>
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Fig. 2 - FaST Injector Assembly Breakdown, 9008885

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<td>9008885</td>
<td>Fast Kit, Injector, Ci [T7/Ssr/T16 Fast3]</td>
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<tr>
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<td>1 9008884</td>
<td>Fast Kit, Ci [Inj Rebld, T7/Ssr/T16, lii]</td>
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<td>▲▼</td>
<td>2 9008848</td>
<td>Fast Kit, Seal, Injector, Ci [Fast lii]</td>
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<tr>
<td>▲▼</td>
<td>3 1039990</td>
<td>Plug, Orifice, 0.041, Ss [Fast li+]</td>
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<tr>
<td>▲▼</td>
<td>4 1059250</td>
<td>Insert, Venturi, Medium, [Fast lii]</td>
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<td>▲▼</td>
<td>5 1067473</td>
<td>Plate Assy, Orifice, 0.0090id, Natural</td>
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<td>▲</td>
<td>6 9003009</td>
<td>Fast Kit, Ci, Injector Filters [Fast li+]</td>
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<td>▲</td>
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<td>Valve, Check, 0005psi [Fast li+]</td>
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<td>10 1057811</td>
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Serial number (10558841- )
### Fig. 3 - FaST Injector Assembly Breakdown, 9003909

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<td>Fast Kit, Ci, Inj Rebl[FaST II+]</td>
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<td>2 9003008</td>
<td>Fast Kit, Ci, Injector Seals [FaST II+]</td>
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<td>3 9003009</td>
<td>Fast Kit, Ci, Injector Filters [FaST II+]</td>
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<td>4 1039982</td>
<td>Plate Assy, Orifice, 0.008Id, Orange [FaST II+]</td>
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<td>▲▲</td>
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<td>Plug, Orifice, 0.04, Ss, [FaST II+]</td>
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<td>6 1030441</td>
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*Serial number (10337090-10558840)*
Fig. 4 - FaST Injector Assembly Breakdown, 9003005

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<td>Filter Assy, 050mesh</td>
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<td>1006447</td>
<td>Valve, Check, 0002psi Bm04/Pm04</td>
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<td>1029355</td>
<td>Vr, Filter, Screen, 200 Mesh .59d .8l Ss</td>
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<td>Valve, Check, 0002psi Bm04/Pm04</td>
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1 Serial number (00000000- 10337089)
2 Serial number (10337090- 10558840)
Fig. 5 - *ec-H2O* Module Assembly Breakdown, 9007970 (S/N 10449322- )
Fig. 5 - *ec-H2O* Module Assembly Breakdown, 9007970 (S/N 10449322-

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<td>Module Kit, Replmt [Ec-H2o]</td>
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<td>▲V</td>
<td>9006324</td>
<td>Ec-H2o Kit, Module B, Plumbing</td>
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<tr>
<td>▲</td>
<td>1 578820000</td>
<td>Hose, Pvc, Brd, 0.25id 0.44od 157.2l,Clr</td>
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<tr>
<td>▲</td>
<td>2 603654</td>
<td>Clamp, Hose, Ear, .44d [Ctb]</td>
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<tr>
<td>▲</td>
<td>3 1037595</td>
<td>Fitting, Plstc, E90, Bm04/Pm02, Nyl</td>
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<tr>
<td>▲</td>
<td>4 1062006</td>
<td>Electrode, Cylindrical</td>
<td>1</td>
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<tr>
<td>▲</td>
<td>5 1045030</td>
<td>Fitting, Brs, Str, Pm02/Pm02</td>
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<td>6 33932</td>
<td>Nut, Hex, Lock, M4 X 0.70, Ni, Ss</td>
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<td>▲</td>
<td>7 41579</td>
<td>Washer, Flat, 08, Ss</td>
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<td>8 1048490</td>
<td>Bracket, Valve</td>
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<td>9 140801</td>
<td>Screw, Trs, Phl, 08-32 X 0.38, Ss</td>
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<td>▲</td>
<td>10 1013236</td>
<td>Valve, Shutoff, Ele, 24vdc</td>
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<td>11 9006574</td>
<td>Hose, Pvc, Brd, 0.25id 0.45od, 65l, Clr</td>
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<td>▲</td>
<td>12 1049637</td>
<td>Label, Direction [Ec-H2o]</td>
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<td>13 1057637</td>
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<td>14 1051519</td>
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<td>15 1044393</td>
<td>Switch, Rocker, Spst, Mom</td>
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<td>▲</td>
<td>16 32509</td>
<td>Screw, Hex, M4 X 0.70 X 50, Ss</td>
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<td>17 1049489</td>
<td>Harness, Main, Controlboard [Ec-H2o 5cell]</td>
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<td>▲</td>
<td>18 1037032</td>
<td>Housing, Bottom</td>
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<td>▲</td>
<td>19 1054776</td>
<td>Grommet, Blind</td>
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<tr>
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<td>20 9007969</td>
<td>Controller Kit, Replmt [Ec-H2o]</td>
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<tr>
<td>▲</td>
<td>21 1018155</td>
<td>Screw, Pan, Phl, M5 X 0.80 X 16, Tcut,Ss</td>
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* Serial number (10449322- )
Fig. 6 - ec-H2O Module Assembly Breakdown, 9006161 (S/N 10419534-10449321)
### Fig. 6 - *ec-H2O* Module Assembly Breakdown, 9006161 (S/N 10419534-10449321)

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<td>Housing, Bottom</td>
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<td>▲ 2</td>
<td>1054776</td>
<td>Grommet, Blind</td>
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<td>▲ 3</td>
<td>609062</td>
<td>Screw, Trs, M5 X 0.80 X 12, Phl, Ss</td>
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<td>▲ 5</td>
<td>3701.6</td>
<td>Screw, Pan, Phl, 06-32 X 0.38, Shtmtl,Ss</td>
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<td>9004606</td>
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<td>Label, Direction [Ec-H2O]</td>
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<td>Electrode, Cylindrical</td>
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<td>▲ 19</td>
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† Serial number (10419534-10449321)
Fig. 7 - Vacuum Fan Motor Breakdown, 1039763
**Fig. 7 - Vacuum Fan Motor Breakdown, 1039763**

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<td>Fan</td>
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<td>Brush Kit, Motor, Ele</td>
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<td>Spring, Brg, Motor, Vacfan</td>
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<td>Commutator</td>
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<td>Terminal, Fem, 10/12ga [Mp630 P2s]</td>
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Fig. 8 - Vacuum Fan Motor Breakdown, 1021064
**Fig. 8 - Vacuum Fan Motor Breakdown, 1021064**

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Fig. 9 - Front Wheel Gearbox Breakdown, 9008999
Fig. 9 - Front Wheel Gearbox Breakdown, 9008999

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<td>Adapter, Brake, Spl</td>
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※ Serial number (10518139- )
Fig. 10 - Front Wheel Gearbox Breakdown, 9001642, 9009000
### Fig. 10 - Front Wheel Gearbox Breakdown, 9001642, 9009000

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Serial number (00000000-10518138)