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Whirlamatic™ 20 Ultra

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WHEN ORDERING PARTS

* Use the 8 digit numbers from the “Ref. No.” columns in this parts list.
* Specify the model and serial number of the machine.
* Use the space below to record the model and serial number for future reference.

Model _________________________ Serial No. ________________________________
## HANDLE SYSTEM

**Whirlamatic™ 20 Ultra**

<table>
<thead>
<tr>
<th>Item</th>
<th>Ref. No.</th>
<th>Qty</th>
<th>Description</th>
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<td>Scr, Hex Hd 1/4-20 x 1.50</td>
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<td>Wsh, Flt .516 x .938 x .075</td>
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<td>Wsh, Flt STD 3/8</td>
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<td>Wsh, Flt SAE 1/4 (before SN 1403694)</td>
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<td>Nut, Hex Nyl Loc 3/8-16</td>
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<td>Mount, Cylinder</td>
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<td>Ball, 1/4 SS</td>
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</table>
**BASE SYSTEM / WIRING DIAGRAM**

Whirlamatic™ 20 Ultra

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**Item** | **Ref. No.** | **Qty** | **Description**
--- | --- | --- | ---
1 | 56009002 | 10 | Wsh, Flt .26 x .90 x .06
2 | 56002271 | 4 | Scr, Hex Hd 3/8-16 x .88
3 | 56003238 | 1 | Key, Sq .19 x .78
4 | 56003264 | 1 | Ring, Ret. Ext. Type E
5 | 56090001 | A/R | Wsh, Bowed .51 x .906 x .008
6 | 56201585 | 1 | Plate
7 | 56090022 | 1 | Wsh, Flt .75 x 1.25 x .12
8 | 56090029 | 6 | Scr, Pan Phil Thd Form 10-24 x .50
9 | 56090057 | 1 | Wsh, Flt Harden .34 x 1.00 x .12
10 | Intentionally Omitted
11 | 56003039 | 6 | Scr, Hex Loc 1/4-20 x .50
12 | 56090062 | 4 | Scr, Pan Phil Thd Form 1/4-20 x .50
13 | 56015914 | 1 | Decal, Brush Wear Indicator
14 | 56201089 | 1 | Axle
15 | 56201018 | 4 | Wheel 5.00 x 1.50
16 | 56201591 | 1 | Cup
17 | 56201515 | 2 | Pin
18 | 56201516 | 1 | Latch
19 | 56201576 | 1 | Guard
20 | 56201521 | 2 | Bushing
21 | 56201522 | 1 | Spring, Gas Cylinder
22 | 56201524 | 1 | End Fitting
23 | 56201528 | 1 | Filter
24 | 56201541 | 1 | Motor, 120V 1.5HP, 2000RPM
  * | 56201551 | 1 | Armature w/bearings
  * | 56183563 | 1 | Carbon Brush (set of four)
  * | 56183569 | 1 | Carbon Brush Springs (set of four)
  * | 56180163 | 1 | Rectifier
  * | 56378380 | 1 | Top Bearing
  * | 56372773 | 1 | Bottom Bearing
  * | 56183016 | 1 | Commutator Bracket
  * | 56201547 | 1 | Brush Board Assy
25 | 56201543 | 1 | Base Housing
26 | 56201553 | 1 | Shroud, Vac
27 | 56201554 | 1 | Shroud, Motor
28 | 56016428 | 1 | Decal, Cover
29 | 56201558 | 1 | Cover, Motor
30 | 56201569 | A/R | Bag, Vac (10 pack)
31 | 56201090 | 2 | Pin, Axle
32 | 56201562 | 1 | Pin
33 | 56201563 | 1 | Cover, Cord
34 | 56201564 | 2 | Panel Fastener
35 | 56201572 | 1 | Grip Surface
36 | 56393565 | 1 | Skirt Assembly
37 | 56201571 | 1 | Shroud Assembly TSB 689
38 | 56249527 | 1 | Brush Wear Indicator Light 115V
39 | 56505194 | 1 | Pad Holder Assy
40 | 56002956 | 1 | Scr, Hex Hd Loc 5/16-18 x .75
41 | 56001939 | 3 | Wsh, Flt SAE 5/16
42 | 56002035 | 3 | Scr, Hex Hd 5/16-18 x .62
** | 56388354 | 1 | Pad, Burnishing 20" (case of 5)
** | 56505551 | 1 | Union Mix Brush, Burnishing 20"
** | 56505550 | 1 | Tampico Brush, Burnishing 20"
* = Not Shown
** = Not Included

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**Item** | **Ref. No.** | **Qty** | **Description**
--- | --- | --- | ---
S | 56201034 | 1 | Switch, N.O. SPST Snap
M | 56201541 | 1 | Motor, 120V 1.5HP, 2000RPM
H | 56249527 | 1 | Brush Wear Indicator Light

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**FORM NO. 56042318**